

Work Order ID 98087

Tuesday, March 05, 2013 1:26:51 PM

98087

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Item ID: D4529-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Horizontal Swing Arm, Upper

Start Date: 3/5/2013 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 3/7/2013 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: *MP*

Date: *13-3-5*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4529

A

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: A

Prog Rev: A

2-Deburr as required

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

DAS
05
9-89

13-03-05

DAS
05
9-89

13-03-05

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Start Date: 3/5/2013 Start Qty: 4.00 ***4***

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Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

(4) 13-03-05 DAJ
09
2-89

180

Identify as per dwg & Stock Location CA

0.00

180

Packaging

Memo

0.00

Packaging

(4) 13/03/11

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

13/3/12

mf
13-3-12

Picklist Print

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Work Order ID: 98087

Parent Item: D4529-1

Parent Item Name: Horizontal Swing Arm, Upper

Start Date: 3/5/2013

Required Date: 3/7/2013

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 12-01-05 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA 304/316 Sheet .063		Purchased	No			100	sf	583.6560	0.01	0.0421053		3/13/05	

Location

Loc Qty

Loc Code

MAT020

583.656

122245

5.156

123136

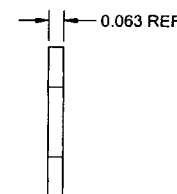
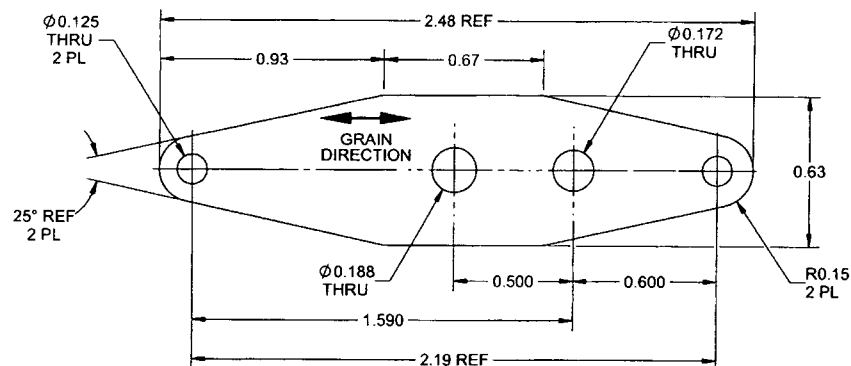
140.8

124428

117.7

124572

320



#98087

D4529-1 HORIZONTAL SWING ARM, UPPER

RELEASED
2012-03-08
JWP

NOTES:

- 1) MATERIAL: 304/316 SS SHEET, ANNEALED, 2B FINISH PER MIL-S-5059 OR AMS 5513 (304) OR AMS5524 (316) OR ASTM A240 OR ASME SA240 REF DART SPEC M304S16GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	J.P.	DRAWING NO.	REV. A
MFG. APPR.	JWP	D4529	SHEET 2 OF 4
APPROVED	JWP	TITLE	SCALE
DE APPR.	JWP	HORIZONTAL SWING ARM	NTS
DATE	12.02.24	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	